



AN ISO 9001:2015
CERTIFIED COMPANY

ROUND
BARS

SQUARE
BARS

HEXAGONAL
BARS

FLAT BARS



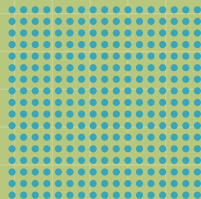
COMMITTED TO QUALITY
COMMITTED TO YOU

info@devasyaindustries.com

www.devasyaindustries.com



WIRES



Stellar
STAINLESS STEEL WELDING WIRES

STAINLESS STEEL WIRES

GENERAL / EPQ WIRES



GRADES

AISI 304/L, 310/S, 314, 316/L/Ti, 317, 430/L, 204 Cu, etc.

APPLICATIONS

Wire Suitable for Redraw, Kitchenware, Bending, Racks, Cable Tray, Conveyor Belts, Wire Mesh etc.

SPECIFICATION

Diameter (mm)	Condition	Tolerance	Packing
1.50 - 8.00	Soft Annealed Matte Finish Bright Finish / Bright EPQ Finish	Std.	Coils, Euro Coils Former pack

SPRING WIRES

GRADES

AISI 302, 304, 316, 17-7 PH etc.

APPLICATIONS

Our Spring Wire is processed under strict quality control with close adherence to the Cast Helix Wrap and Bend test of the wire and suitable surface finish (Bright/Coated).

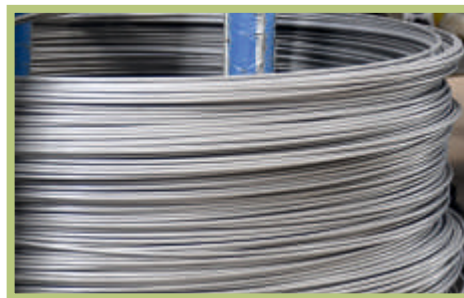


SPECIFICATION

Diameter (mm)	Grade (AISI)	Tol. (mm)	Tensile-Std.	Packing	Surface Finish
0.100 - 0.300	302/304/316	+/- 0.006	ASTM-313	DIN 125/160/200	Bright
0.310 - 1.000	17-7 PH	+/- 0.008	JIS-G314	DIN 160/200/250/355/ Coils etc.	Bright / Soap
0.450 - 0.600		+/- 0.010	EN-10270-3	DIN 200 / 250 / COILS	Bright / Soap
0.610 - 1.000		+/- 0.015	IS-4544	DIN 200 / 250 / COILS	Soap Coated
1.610 - 3.000		+/- 0.020		DIN 560 / 760 / COILS	Soap Coated
3.100 & Above		+/- 0.025		Coils & Former Pack	Soap Coated

STAINLESS STEEL WIRES

COLD HEADING WIRES



GRADES

AISI 304/L, 316/L, 304 Cu/HC, 302 HQ (Xm7), 430/L, 204 Cu etc.

APPLICATIONS

Wire Suitable for Fasteners and Cold Heading Application such as Phillips Head Screw, Washers, Bolts, Nuts, Screws, Rivets, Pins, Nails etc.

SPECIFICATION

Diameter (mm)	Condition	Tolerance	Packing
1.50 - 8.00	Soft Annealed Matte Finish Soap Coated	Std.	Coils / Former pack

CORE WIRES for Welding Electrodes

GRADES

304/L, 316/L, 308Si, ER 308, ER 308L, ER 308LSi, ER 309, ER 309L, ER 309LSi, ER 310, ER 312, ER 316, ER 316L, ER 316LSi, ER 347, ER 430, ER 430LNb & 409Ti.

APPLICATIONS

For making stick electrodes.

SPECIFICATION



Diameter (mm)	Condition	Tolerance	Packing
1.60 - 5.00	Bright / Soap Coated	Std.	Coils / Cut to Length

STAINLESS STEEL WIRES

TIG WELDING WIRES

GRADES

ER 308, ER 308L/Si, ER 309, ER 309L/Si, ER 310, ER 316, ER 316L/Si, ER 347/Si, ER 430/L, ER 430LNB, ER 312, ER 307si, ER 2209, ER 2594

APPLICATIONS

For Tungsten Inert Gas Welding Process

SPECIFICATION

Diameter (mm)	Condition	Tolerance	Packing
1.60 - 5.00	Bright Finish	Std.	Coils / Cut to Length



MIG WELDING WIRES

GRADES

ER 308, ER 308L/Si, ER 309, ER 309L/Si, ER 310, ER 316, ER 316L/Si, ER 347/Si, ER 430/L, ER 430LNB, ER 312, ER 307si, ER 2209, ER 2594

APPLICATIONS

For MIG Welding Process

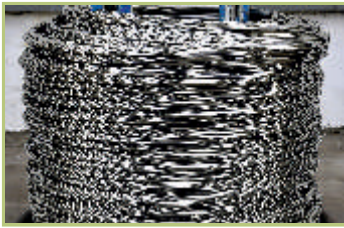
SPECIFICATION

Diameter (mm)	Condition	Tolerance	Packing
0.80 - 1.60	Bright / Matte Finish	Std.	Plastic / Metal Spools



STAINLESS STEEL

OUR PRODUCTS



STAINLESS STEEL

WIRE APPLICATIONS



SS Wire Meshes



SS Wedge Wire Screens



SS Conveyor Belts



SS Kitchen Baskets



SS Wall Ties



SS Balls



SS Collated Nails



SS Chains



SS Orthopedic Implants



SS Cable Trays



SS Fasteners



SS Springs

STAINLESS STEEL

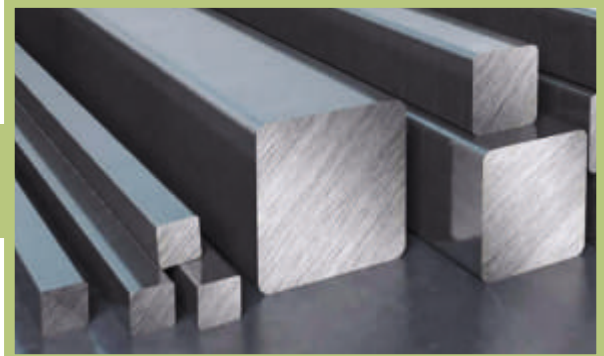
BRIGHT BARS

Specifications

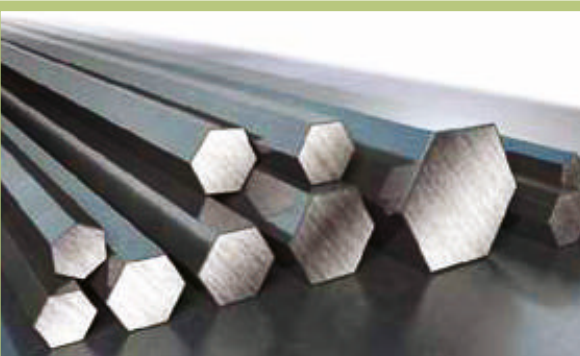
- Length - upto 6.5 meters
- Cold Drawn, Centreless Ground, Peeled & Polished, Rough Peeled or Smooth Turned Bars Grit Polish as per customer's request.
- Tolerance - h7, h8, h9, h10, h11, k12, k13.
- Surface Finish Ra upto 0.2 mm (8.7 RMS).
- Straightness upto 0.5 mm per meter.
- Heat Treatment - Soft Annealing, Solution Annealing, Oil & Water Quenching, Tempering & Aging.
- Grit Polish - K240, K320 or as per Customer's requirement.
- Bars End Finish - Chamfered ends, 30°, 45°, 60° and Plain Ends without Burrs or Sharp Edges.
- Specifications - as per EN, DIN, JIS, ASTM, BS, ASME, GOST, AISI / Nace MR0175, MR0103.
- Free from Radioactive elements, Mercury & Lead contamination.
- Grade confirmation through PMI testing with Handheld Spectrometer.
- Inkjet printing as per grade & size.



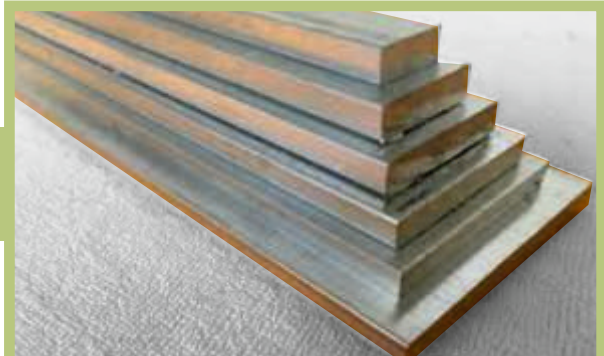
Round Bars



Square Bars



Hexagonal Bars



Bright Flat Bars



Hot Rolling Mill

OUR GRADES

AUSTENITIC STEELS

DIN	ASTM	JIS	DIN	ASTM	JIS	DIN	ASTM	JIS	DIN	ASTM	JIS
1.4310	301	SUS 301	1.4845	310	SUS 310	1.4436	—	—	—	201	—
1.4319	302	SUS 302	1.4842	310S	SUS 310S	1.3952	—	—	—	202	—
1.4305	303	SUS 303	1.4841	314	—	1.4571	316Ti	SUS 316Ti	—	204	—
1.4301	304	SUS 304	1.4401	316	SUS 316	1.4438	317L	SUS 317L	—	204 CU	—
1.4307	304L	SUS 304L	1.4404	316L	SUS 316L	1.4541	321	SUS 321	—	XM 19	—
1.4948	304H	SUS F 304H	1.4919	316H	—	1.4878	321H	SUS 321H	1.4828	309	—
1.4311	304LN	SUS 304 LN	1.4406	316LN	SUS 316ln	1.4460	329	SUS 329J1	—	—	—
—	304N	—	1.4432	—	—	1.4550	347	SUS 347	—	—	—
1.4312	305	SUS 305 J1	1.4435	—	—	—	347JSUS	SUS 347H	—	—	—

MARTENSITIC STEELS ALLOY STEELS

DIN	ASTM	JIS	INT.STD.	EN	DIN	SAE/AISI
1.4003	—	—	EN 18	EN 18	37Cr4	5140
1.4000	403	SUS 403	EN 19	EN 19	42Cr4Mo2	4140/4142
1.4006	410	SUS 410	EN 24	EN 24	34CrNiMo6	4340
1.4005	416	SUS 416	EN 353	EN 353	—	—
1.4021	420	SUS 420 J1	EN 354	EN 354	—	4320
1.4028	420B	SUS 420 J2	SAE-8620	EN 362	—	SAE 8620
1.4031	420C	—	EN 45	EN 45	55Si7	9255
1.4034	—	—	EN 45A	EN 45A	60Si7	9260
1.4104	—	—	50CrV4	EN 47	50CrV4	6150
1.4057	431	SUS 431	SAE 4130	—	25CrMo4	SAE 4130
1.4313	F 6NM	—	SAE 4140	—	43CrM04	SAE 4140
1.4923	X22Cr	MoV12-1	15CDV6	—	1.7734	—
1.4122	—	—	21CrMoV5-7	—	1.7709	—

FERRITIC STEELS

DIN	ASTM	JIS	ASTM	UNS	DIN
1.4002	405	SUS 405	F 5/F 5A	K 41545	12CrMo195
1.4512	409	SUS 409	F 9	K 90941	X12CrMo91
1.4016	430	SUS 430	F 11 (Cl2)	K 11572	13CrMo44
—	430F	SUS 430F	F 22 (Cl3)	K 21590	10CrMo910
1.4113	434	SUS 434	F 91	—	X10CrMoVNb9-1
1.4509	441	—	F 12	K 11562	—
1.4105	—	—	—	—	—

OIL & GAS INDUSTRIES DUPLEX STEELS

GRADES	DIN	ASTM	JIS
Super 13Cr Ksi 110/95	1.4410	F-53 (S32750)	SUS 329 J3L
13Cr80 Ksi	1.4462	F-51 (S31803)	
9Cr80 Ksi	1.4362	2304 (S32304)	



About Us

We, “**DEVASYA GROUP**” a **TUV SUD ISO 9001:2015 Certified Company** established in year 2003 at Ahmedabad, Gujarat is one of the leading manufacturers & suppliers of Stainless STEEL WIRES & BRIGHT BARS ROUND, HEXAGONAL, SQUARE, FLAT and all PROFILES. We are one of the leading manufacturers of Stainless Steel products in India, having six state of the art production facilities including ROLLING MILL admeasuring to 20000 sq. metres. and having capacity of producing approximately 25,000 metric tonnes annually equipped with most sophisticated & automated technology for production & testing.

These are widely acclaimed for high strength, corrosion resistance, thermal resistance, dimensional accuracy and excellent finish. The entire range of products is manufactured using high-grade raw material, procured from some of the most trusted vendors of the market. Moreover, we ensure to employ the most modern technology & machinery for carrying out all the production and other related processes.

Precision in Every Product, Excellence in Every Step

DEVASYA GROUP OF COMPANIES

- DEVASYA INDUSTRIES
- DEVASYA ENGINEERS
- DEVASYA ALLOYS
- SHREE VISATKRUPA STEEL INDUSTRIES
- SUN STEEL ROLLING MILL



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